-	nousin
4.6	Desc

NASCO GLOBAL COMPANY FOR TRADING & CONTRACTING

				rpe: Duct Fans		_
S.#	Description	BPT10-12A	BPT10-25A	BPT10-30A	Inspection Plan	Remark
1	Illustration			B	(ANSI/ASQ C-Z14-2003 S- 1, MIL-STD-105E)C=0,Major	
ver	all					
1	Customer Product Name	BPT10-12A	BPT10-25A	BPT10-30A	L-1	
2	Sweep Size	200mm	250mm	300mm	3pc/lot	
3	Rated Voltage	220-240V	220-240V	220-240V		
4	Rated Frequency	50/60Hz	50/60Hz	50/60Hz		
5	Power Factor	>0.9min	>0.9min	>0.9min	S-1	
6	Motor Type	Permanent Spilt Capacitor AC Single Phase	Permanent Spilt Capacitor AC Single Phase	Permanent Spilt Capacitor AC Single Phase		
7	Insulation	E	E	E	-	
afet	ty Parameters					_
1	High Voltage test between live parts & body in case of the motors intended to be	1800V 2s	1800V 2s	1800V 2s	L-1	
2	Earthing continuity	<0.10hm on 12V 25A	<0.10hm on 12V 25A	<0.10hm on 12V 25A	L-1	
3	Winding fuse rating	135℃ 250V 2A	135℃ 250V 2A	135℃ 250V 2A	3pcs/lot	
erfo	ormance					1
1	Minimum Starting Voltage	180V	180V	180V	S-1	
2	Temperature rise of winding	< 75K, in 243.8V and 40℃	< 75K, in 243.8V and 40℃	< 75K, in 243.8V and 40℃	3pcs/lot	
erfo	ormance(220-240V)					ı
1	Speed	1350 RPM	1250 RPM	1100 RPM	S-1	Tolerance (-16%∽+14
2	Power Input	≤23W	≤36W	≤48W	S-1	
3	Noise level	≤40db	≤45db	≤48db		
4	Exhaust wind	150m³/h	200m³/h	320³/h		
the	18					1
1	Vibration & Noise	Normal operation no abnormal noise	Normal operation no abnormal noise	Normal operation no abnormal noise	L-1	
2	4 hours running test in 230 V	no problem in test	no problem in test	no problem in test	3pc/lot	
3	Visual Inspection of product & packing	Spec agreed by both sides	Spec agreed by both sides	Spec agreed by both sides	L-1	
4	Lable-Rubbing/Tape test	shall not smudge/deplete	shall not smudge/deplete	shall not smudge/deplete	S-1	
5	Drop test	MUST Pass as per ISTA-1Aunder one angle,3 lines,6 sides	MUST Pass as per ISTA-1Aunder one angle,3 lines,6 sides	MUST Pass as per ISTA-1Aunder one angle,3 lines,6 sides	1pc/lot	
6	Supply cord length (Outside the fan)	Exposed>40cm outside wiring	Exposed>40cm outside wiring	Exposed>40cm outside wiring	S-1	
7	Lamination Stack height	12mm	14mm	18mm	S-1	T :
8	Wind wheel weight	50g	77g	95g	S-1	Tolerance (-5%∽+5%
9	Wind wheel material	PP	PP	PP	S-1	
10	Fan Shape	Square	Square	Square	L-1	
11	net weight net weight	1.185kg	1.49kg	1.8kg	3pc/lot	Tolerance (-10%∽+10
12	Capacitor Value	0.6uf ±5% 400V	1.0uf ±5% 400V	1.2uf ±5% 400V	3 pcs/lot	
13 14	Ball Bearing Overal finish of fan	GL15 As per approved sample	GL15 As per approved sample	GL15 As per approved sample	 L-1	
15	All label & marking	As per approved sample	As per approved sample	As per approved sample	L-1	
16	Warranty	2Years	2 Years	2 Years		
17	Trade Name	NASCO	NASCO	NASCO	L-1	•